

# DIAMOND ATTACHMENTS

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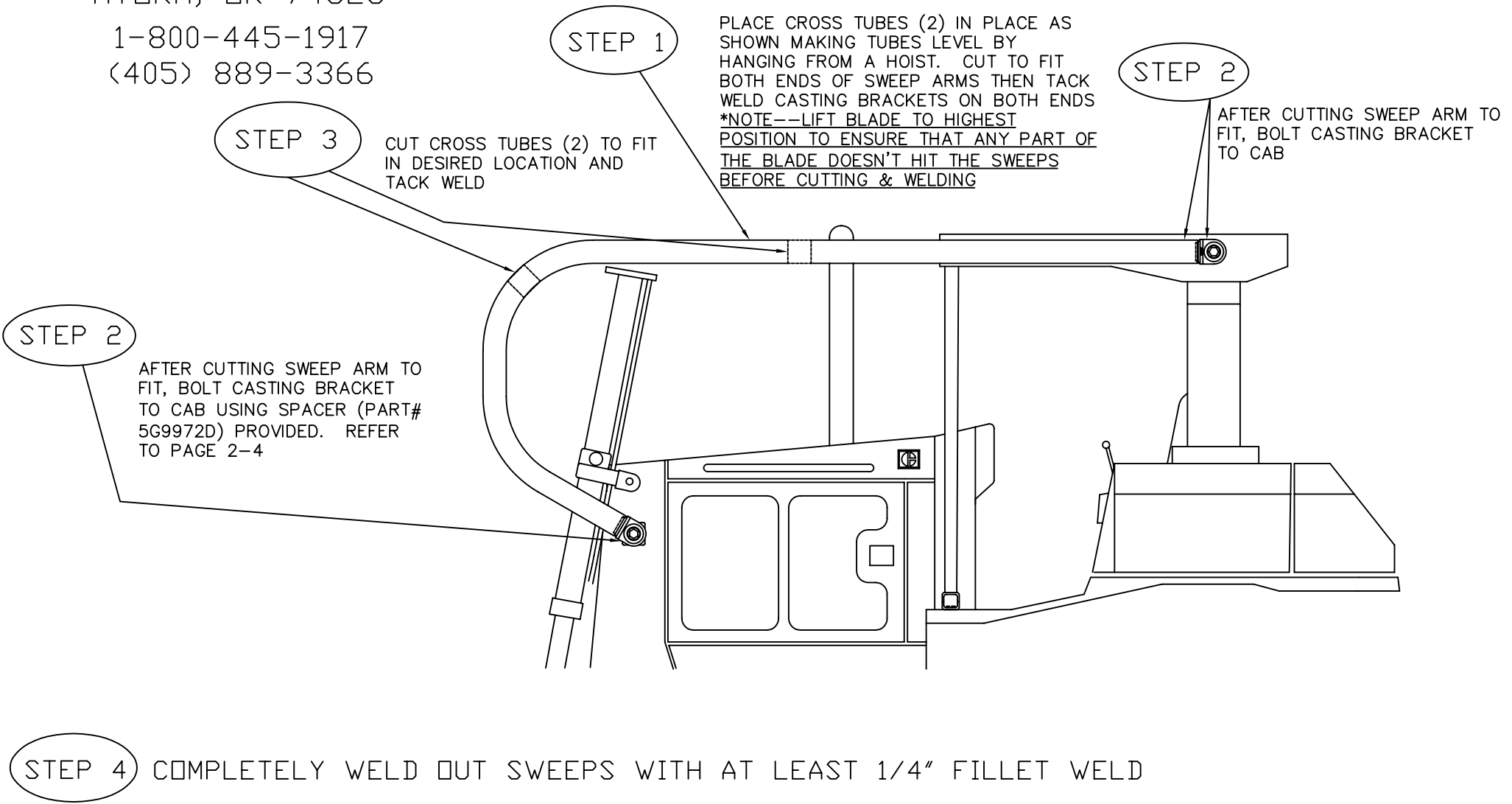
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# D8N & D8R (HS12) SWEEP

## INSTALLATION INSTRUCTIONS

PLACE CROSS TUBES (2) IN PLACE AS SHOWN MAKING TUBES LEVEL BY HANGING FROM A HOIST. CUT TO FIT BOTH ENDS OF SWEEP ARMS THEN TACK WELD CASTING BRACKETS ON BOTH ENDS  
\*NOTE--LIFT BLADE TO HIGHEST POSITION TO ENSURE THAT ANY PART OF THE BLADE DOESN'T HIT THE SWEEPS BEFORE CUTTING & WELDING



STEP 2

AFTER CUTTING SWEEP ARM TO FIT, BOLT CASTING BRACKET TO CAB USING SPACER (PART# 5G9972D) PROVIDED. REFER TO PAGE 2-4

STEP 3

CUT CROSS TUBES (2) TO FIT IN DESIRED LOCATION AND TACK WELD

STEP 2

AFTER CUTTING SWEEP ARM TO FIT, BOLT CASTING BRACKET TO CAB

STEP 4

COMPLETELY WELD OUT SWEEPS WITH AT LEAST 1/4" FILLET WELD