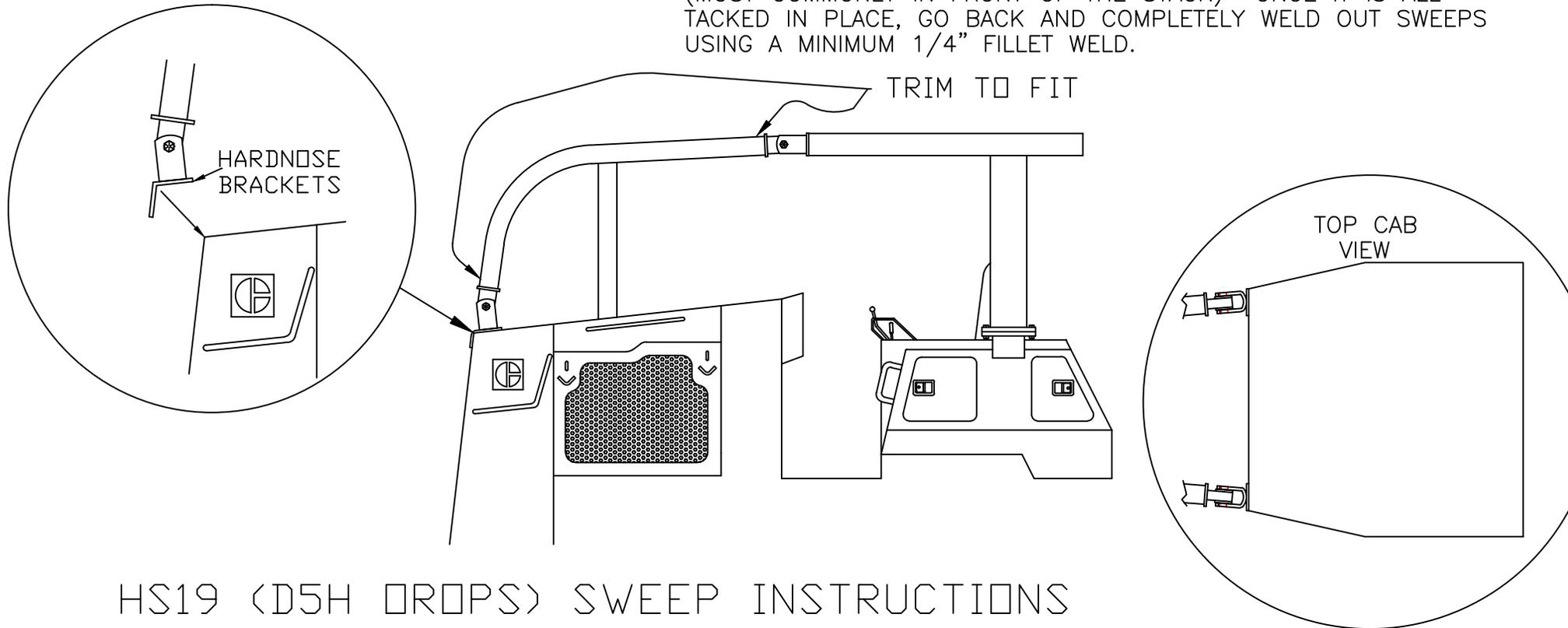


STEP 1 WELD HARNOSE PLATES TO HARD NOSE. PLACE TO OUTER EDGE OF HARDNOSE. NEXT TACK WELD SWIVEL U-BRACKET TO HARDNOSE PLATES. ANGLE THE U-BRACKET TOWARDS THE EDGE OF THE FRONT SIDE OF THE OPEN ROPS CAB. (NOTICE BLOWN UP VIEW AT LEFT)

STEP 2 WELD CAB BRACKETS (PART# SP0012) TO CAB

STEP 3 TACK WELD THE OTHER SET OF SWIVEL U-BRACKETS TO CAB BRACKETS ON THE FRONT SIDE OF THE OPEN ROPS CAB. (NOTICE VIEW BELOW)

STEP 4 ALIGN THE SWEEP ARMS WITH THE SWIVEL U-BRACKETS AND TRIM TO FIT BETWEEN THEM. TACK WELD THEM INTO PLACE, THEN TRIM THE CROSS TUBE TO FIT BETWEEN THEM IN THE DESIRED LOCATION. (MOST COMMONLY IN FRONT OF THE STACK) ONCE IT IS ALL TACKED IN PLACE, GO BACK AND COMPLETELY WELD OUT SWEEPS USING A MINIMUM 1/4" FILLET WELD.



HS19 (D5H DROPS) SWEEP INSTRUCTIONS