

HS46 D5M OROPS Installation Instructions



Tools Needed

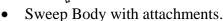
- Forklift or Overhead Hoist
- 1-1/2" Wrench (2)
- Pry bar

Parts List

• SP0012 Tear Drop Cab Mount 2 pcs



• SP008 3 inch Hardnose Bracket 2 pcs





*Note the Sweep body should have these parts bolted to all four corner yokes.

- Fasteners (Grade 8) 1" x 4-1/2" Bolt (4 pcs) 1" Lock Nut (4 pcs)
 - O Weld stobs
 - O Two rubber washers
 - O Rubber mounts inside the weld stobs
 - O 1" x 4-1/2" Bolt

Installation

 Weld the teardrop mounting plates to the front outside corners of the OROPS structure.



 Weld the hardnose bracket to the corners of the nose of the tractor.





 Lift the sweep body over the tractor & align the top sweep stobs centered as best as possible on the teardrop mounting pads on the front of the OROPS structure and tack weld them in place.



 Allow the front weld stobs to come down into contact with the hardnose mounting plates on the nose of the tractor, and tack weld in place.



*The sweeps should be checked to make certain that they do not interfere with any operation of doors before solid welding.

- Weld the stobs in place completely.
- Tighten all four bolts securely.