



HS47 Sweep Installation Instructions

Fits Komatsu D65PX-15 OROPS



- Hard Nose Bracket (2)



- Sweep Body (1)



**Note the Sweep Body should have these parts bolted to all four corner yokes.*

- Weld stobs
- Two rubber washers
- Rubber mounts inside the weld stobs
- 1" x 4-1/2" Bolt
- 1" Lock Nut

Installation:

- Place a Sweep Cab Bracket on the canopy of the ROPS structure flush with the side & tack weld as shown

Tools Needed

- Fork Lift or Overhead Hoist
- 1 1/2" Wrench (2)
- Pry Bar
- Square
- Level
- Welding Machine

Parts List:

- Fasteners (Grade 8)
1" x 4-1/2" Bolt (4 pcs) (Attached)
1" Lock Nut (4 pcs) (Attached)
- SP0130 RH Cab Bracket (1)



- SP0131 LH Cab Bracket (1)





- Lift Sweep Body into place allowing weld stobs to center on the Cab Brackets.



- Position the Sweep Body so that the sweep arms are level with the ground
- Place the Hard Nose Brackets to the side of the machine & in contact with the weld stob of the Sweep Body. Tack weld both brackets to machine

- Tack weld the weld stobs onto Hard Nose Bracket



**The sweeps should be checked to make certain that they do not interfere with any operation of doors before solid welding.*

- Weld mounting brackets completely to machine.
- Weld the weld stobs completely to the Hard Nose Brackets.
- Securely tighten the four 1"x 4½" sweeps bolts.