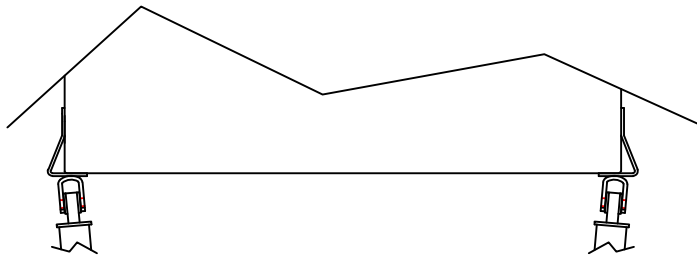
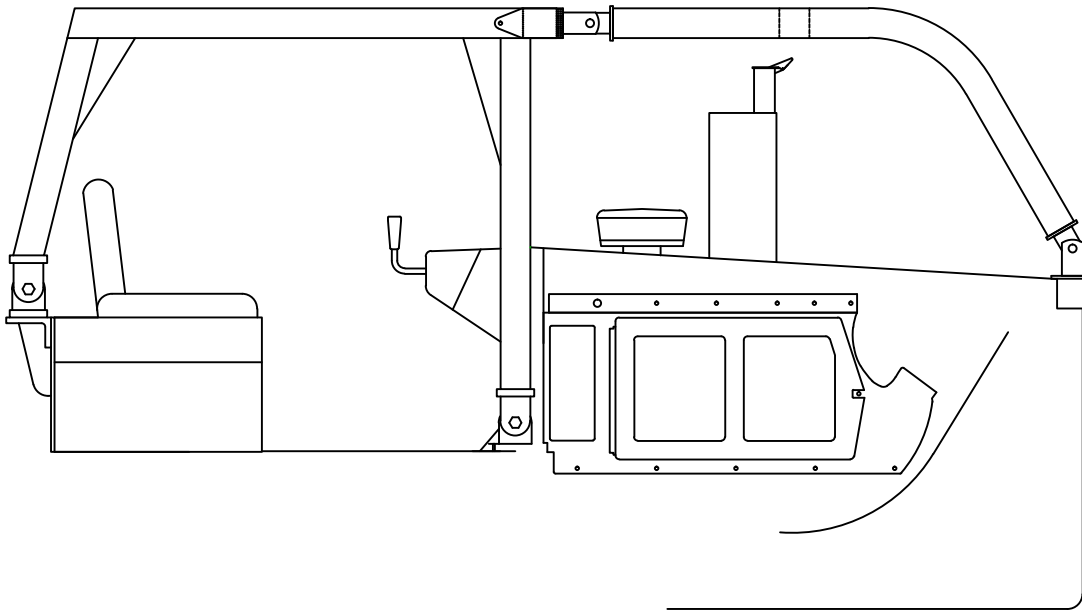


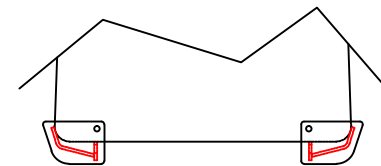
955 SWEEPS--(HS52)



TOP VIEW OF CAB BRACKETS



- STEP 1 WELD HARDNOSE BRACKETS TO HARDNOSE
 - STEP 2 WELD CAB BRACKETS TO CAB
 - STEP 3 WELD 4" SWIVEL W/PAD (PART# AS002) TO SHORT END OF SWEEP ARM
 - STEP 4 TACK WELD U BRACKET END OF PART# AS002 (WHICH IS NOW WELDED TO SHORT END OF SWEEP ARM) TO HARDNOSE BRACKET LIKE SHOWN. BE SURE TO ANGLE U BRACKETS SO THAT SWEEP ARM LINES UP WITH CAB BRACKET (PART#SP0018) WHICH HAS ALREADY BEEN WELDED ONTO CAB.
 - STEP 5 LIFT UP SWEEP ARM & CUT OFF LONG PC OF SWEEP ARM SO THAT PART# SP0015 AND AS003 CAN FIT TO CAB BRACKET
 - STEP 6 WELD 4" SWEEP WELD PAD (PART# SP0015) TO SWEEP ARM AND THEN WELD 4" SWIVEL (PART# AS003) TO PAD THEN WELD U END OF 4" SWIVEL TO CAB BRACKET
 - STEP 7 RETURN TO HARDNOSE BRACKET AND WELD UP ALL PLACES THAT WAS PREVIOUSLY TACK WELDED IN STEP 4.
 - STEP 8 CUT CROSS TUBE (BRACE BETWEEN SWEEP ARMS) TO FIT AND WELD IN RIGHT IN FRONT OF EXHAUST STACK.
- NOTE: ALL BRACKETS & PCS SHOULD BE WELDED WITH AT LEAST A 1/4" FILLET WELD.



TOP VIEW OF HARDNOSE BRACKETS