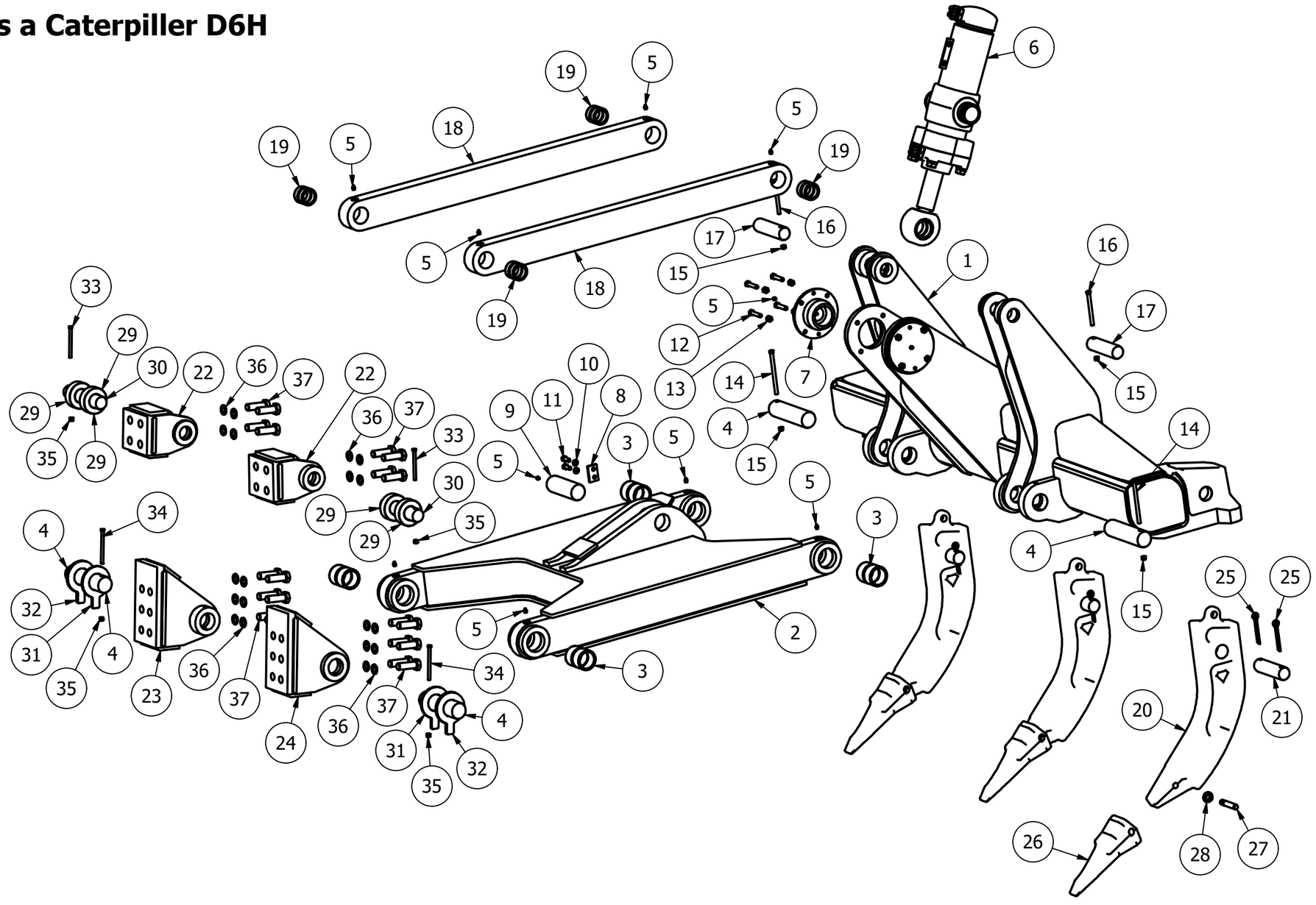
80J - Ripper Assembly - Fits a Caterpiller D6H

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	9W-0201D	Toolbar
2	1	9W-1119D	Drawbar
3	4	9W-0099D	Insert Bushing
4	4	1U-0159D	Pin
5	11	0.125-27 NPT	Straight Zerk
6	1	9T-2716D	Cylinder As.
7	2	4K-3004D	Trunion Cap
8	1	2K-0703D	Bar
9	1	3K-8510D	Pin
10	2	1/2" LKW	GR 8 Lk Washer
11	2	1/2"-13 X 1-1/4"	Grade 8 Bolt
12	8	0.500-13 X 2.50	Grade 8 Bolt
13	8	1/2"-13	Grade 8 Nylon Locknut
14	2	0.438-14 X 6.50	Grade 8 Bolt
15	4	0.438-14	Grade 8 Nylon Locknut
16	2	0.438-14 X 5.00	Grade 8 Bolt
17	2	9J-9598D	Pin
18	2	9W-0873D	Top Arm
19	4	9W0876D	Insert Bushing
20	3	9J-8923D	Shank
21	3	8J-2190D	Pin
22	2	1U-0301D	Upper Mount
23	1	1U-0300D	Rh Lower Mount
24	1	7T-1975D	Lh Lower Mount
25	6	3B-5325D	Cotter Pin
26	3	6Y-0359D	Tip
27	3	9J-2358D	Pin
28	3	1U-2405D	Retainer
29	4	9W-0609D	Spacer
30	2	1U-0612D	Pin
31	12	9N-4449D	1/16" Shim
32	4	9N-4450D	3/16" Shim
33	2	0.375-16 X 4.50	Gr 8 Bolt
34	2	0.375-16 X 5.00	GR 8 BOLT
35	4	.0375-16	Gr 8 Locknut
36	20	1.000 LW	Grade 8 Lock Washer
37	20	1.000-8 X 3.00	Grade 8 Plain Bolt



Unless Specified Otherwise:
1.) Do not scale this drawing.
2.) Dimensions are in inches.
3.) Remove all burrs & sharp edges
4.) Surface finish - 125
5.) Tolerances on:
Angles.....+/- 1/2 degrees
Fractions.....+/- 1/16"
Decimals .xx...+/- .010
.xxx..+/- .005

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Diamond Attachments, LLC
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Part # 80J

Drawn by: R.K.C. | Rev. NA | Date: 6/17/2026

Finish: NA | Mat.: NA

Drawing File: 80J (RIPPER AS.) | Sheet: 1 of 1

Tumble: NA | Pre Heat Treat: NA | Heat Treat Spec.: NA

Title: RIPPER ASSEMBLY