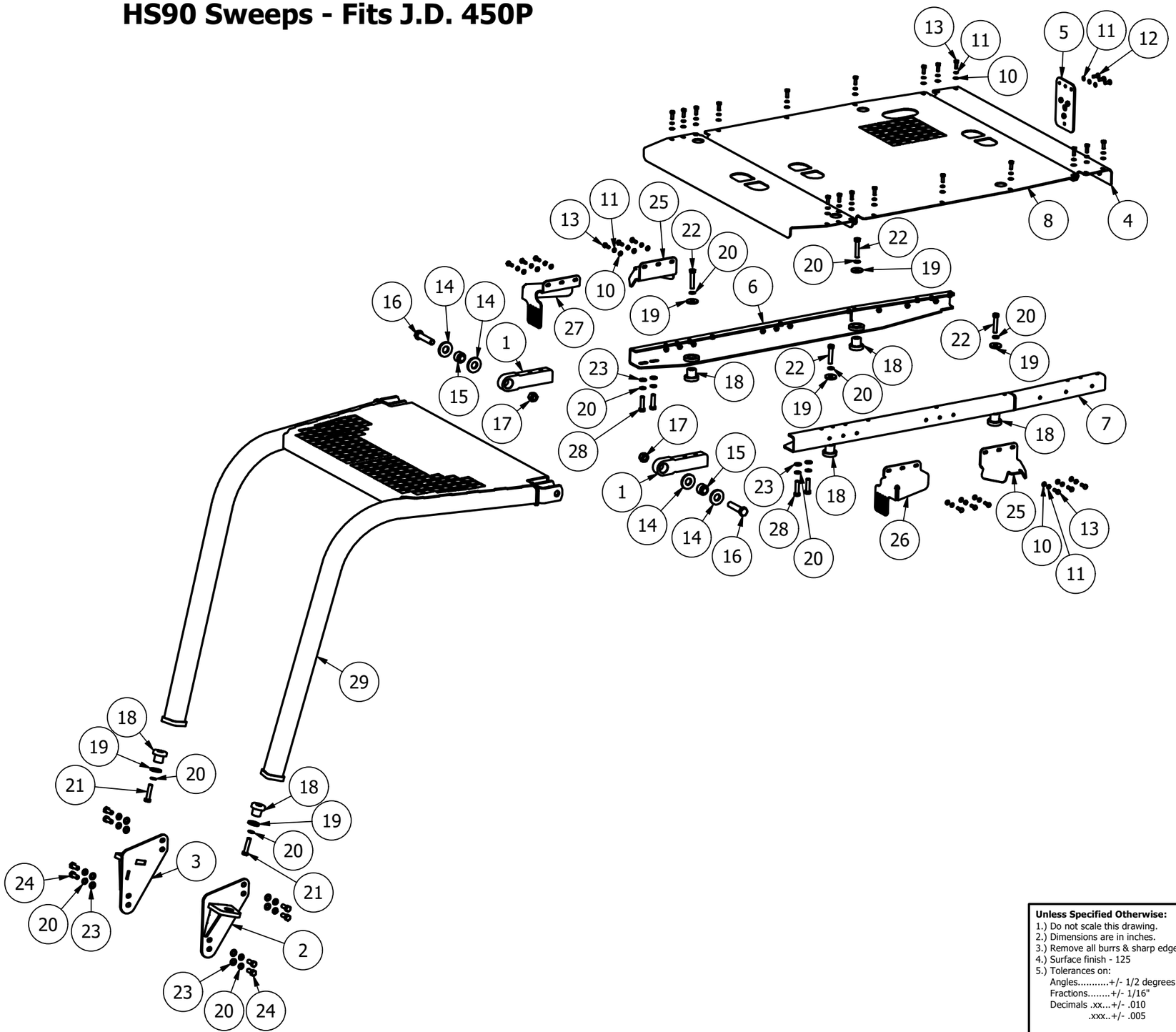
HS90 Sweeps - Fits J.D. 450P



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	441-5935D	Leg Stob
2	1	HS86-03	Lh Hardnose Bracket
3	1	HS86-07	Rh Hardnose Bracket
4	1	HS86-04	Rear Guard
5	1	HS86-08	Strobe Light Bracket
6	1	HS86-02	Rh Cab Bracket
7	1	HS86-01	Lh Cab Bracket
8	1	12182301	Center Guard
9	1	12182302	Front Guard
10	30	M10FW	Flat Washer
11	33	M10LW	Lock Washer
12	3	M10 X 1.5 X 25 MM	Bolt
13	30	M10 X 1.5 X 30 MM	Bolt
14	4	8P-5244D	Rubber Washer
15	2	9S-5187D	Rubber Isolator
16	2	M24 X 3.0 X 110 MM	Bolt
17	2	M24LN	Gr. 8 Locknut
18	6	CB-1123	Rubber Isolator
19	6	CB1123W	Washer
20	18	M16 (40387)	Lock Washer
21	2	M16 X 2.0 X 70 MM	Bolt
22	4	M16 X 2.0 X 80 MM	Bolt
23	12	M16 (40361)	Flat Washer
24	8	M16 X 2.0 X 40 MM	Bolt
25	2	12142303	Bumper Guard
26	1	12142302	Lh Light Guard
27	1	12142302R	Rh Light Guard
28	4	M16 X 2.0 X 60 MM	Bolt
29	1	HS90-01	Front Guard

Unless Specified Otherwise:
1.) Do not scale this drawing.
2.) Dimensions are in inches.
3.) Remove all burrs & sharp edges
4.) Surface finish - 125
5.) Tolerances on:
Angles.....+/- 1/2 degrees
Fractions.....+/- 1/16"
Decimals .xx...+/- .010
.xxx..+/- .005

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Diamond Attachments, LLC
4381 S. Mississippi, Ste. A, Atoka, Oklahoma 74525

Part # HS90

Drawn by: R.K.C. | Rev. NA | Date: 9/16/2026

Finish: NA | Mat.: NA

Drawing File: HS90 (SWEEP AS.) | Sheet: 1 of 1

Tumble: NA | Pre Heat Treat: NA | Heat Treat Spec.: NA

Title: SWEEP ASSEMBLY